

LEE UNIVERSAL CASE EXPANDING DIE

INSTRUCTIONS

1. See the chart for the recommended configuration of expanding plugs. These are not the only configurations possible; you may have to experiment to find the correct combination for your application. Assemble the die as indicated, and turn the adjusting screw in until the threads are below the top of the die body.
2. Place an empty sized case in the shellholder, and raise the ram to the top of its stroke.
3. Hold the press lever down with one hand and turn the expanding die in until you feel it contact the case mouth.
4. Lower the ram and lock the die body in place with the lock ring. Turn the adjusting screw in 1/2 turn and raise the ram checking the amount of flare on the case mouth. Turn the adjusting screw in to increase the flare; back it out to reduce.

Computer designed tapered expanders flare any case from .22 cal to .45 cal. Eliminates the need for a separate die for every caliber.

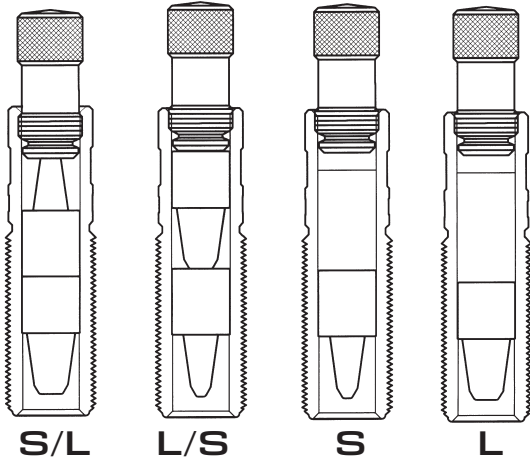
Gradual taper angle makes adjustment easy; gently flares case mouth without the abrupt step found on other manufacturer's dies.

A must for seating cast bullets in rifle cases, also works well for molycoated jacketed bullets.

90798



LEE
UNIVERSAL CASE EXPANDING DIE
LEE PRECISION, INC. 4275 HIGHWAY U HARTFORD WI 53027



	CASE LENGTH IN INCHES	
CALIBER	0-1½	1½-3
22-32	L/S	S
32-42	S/L	L

LEE

LEE PRECISION, INC.
4275 Hwy U · Hartford WI 53027
www.leeprecision.com

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Lee Precision, Inc.

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